

# **Budget price\*:**

70K€ - 120K€

# Payback estimation:

NA

#### Installation time\*:

Installation: 5 days (minimum)
Commissioning: 2 to 5 days –
minimum to be confirmed in the
commercial proposal.

#### **Machine downtime:**

5 days approx

\*These data are approximate and not definitive, depending on your machine configuration.

# **Machine application:**

SRAA SREV SREP SREE SRPN SRPS SRPT SRAD SRVE SRVI SRVH SRVL SRVU SREG SRSE SRSC SRJT SRBS SRNF SRBV SSAE SSAT

# **Migration to S7 1500 TIA Portal**

Ref. HS138

#### **BENEFITS**

- Ensure all components replacement (due to current system hardware no longer provided by the supplier)
- Much shorter delivery time for spare parts
- Spare parts less expensive
- Enable equipment maintenance and evolution

#### **DESCRIPTION**

- Upgrade recommended to insure all components replacement.
- With SIMATIC STEP7 Totally Integrated Automation Portal (TIA Portal), you can configure, program, test, and diagnose the basic, advanced and distributed controllers of all generations, whether PLC- or PCbased, including software controllers.
- Scope of supply: depending on the type of filler and the type of modification (plc system migration or complete plc system upgrade).
- The PLC upgrade can be integrated with the supervision systems upgrade (new PCs with Windows 10 and new HMI sw)

#### Migration to S7 1500 (TIA Portal)

**Obsolescence** 



ST 1500 New System

PC/PG HMI

ETHERNET PROFIBUS DP

OTHER DEVICES

OTHER DEVICES

DP/DP COUPLER



